# Single Channel Mass Flow or Point Level Switch

# FEATURES

Mass flow switch for the detection of the mass flow rate of liquids and gases  $\geq$ 

- Point level switch for liquid level detection
- Wide operating temperature range -100°F to +850°F (-73.3°C to 454°C)
- Flow Switch range of 0.01 to 5 fps liquids and 0.1 to 500 fps gases
- Level Switch switches on level change 0.03 inch
- Fast Flow switch response time of 0.5 to 10 seconds (media dependent)
- Level switch response time of 0.1 to 1 second wetting (media dependent)
- CE, CENELEC and CSA approvals
- Buy Online, ships next day!



# DESCRIPTION

ierra's InnovaSwitch<sup>™</sup> represents the State-ofthe-art in gaseous and liquid flow switching or liquid State-of-the-art in gaseous and liquid flow switching or liquid level control and continues the Sierra tradition of providing the highest quality mass flow meters and controllers in the industry.

Flow and level detection is accomplished by using a high-resolution thermal differential technique. The sensor consists of a pair of matched Resistance Temperature Detectors (RTD's). One RTD is self-heated using a constant DC current. The other RTD is unheated and provides an accurate process temperature reference. The thermal differential created between the reference and the heated RTD pair is a function of the density and/or velocity of the media with which the sensor is in contact.

The sensor and wetted parts are of durable 316L stainless steel, all welded construction with no moving parts. The switch is easy to install and adjust, giving reliable, low maintenance performance in the most demanding applications.



# www.sierrainstruments.com



# PERFORMANCE SPECIFICATIONS

#### **Operating Range:**

Flow Switch: Adjustable flow rate (feet per second-fps), typical:0.01 to 5.0 fps liquids and 0.1 to 500 fps gases Level Switch: Switch on level change of 0.03 inch

#### **Response Time:**

Flow Switch: 0.5 to 10 seconds (media dependent) Level Switch: 0.1 to 1 second (media dependent)

# Repeatability:

+/- 1% of setpoint (Flow) or 1/32" (0.8mm) Level

#### Stability

Drift <0.5% from calibrated setpoint over a range of +/-50F. Temperature compensated through entire range.

# **OPERATION SPECIFICATIONS**

#### **Operating Temperature:**

Process: -73.3°C to 200°C (-100°F to 390°F) standard. Medium T to 300°C (572°F)optional Hi T to 454°C (850°F) Electronics: -40°C to 60°C (-40°F to 140°F). Optional remote electronics for use in medium and Hi T environments

#### **Operating Pressure:**

to 3000 psia (207 bar)

#### Input Power:

115 VAC, 50/60Hz standard. 230 VAC, 50/60Hz optional, 24VDC optional. 3.1 Watt maximum

#### Output

5A. 250 VAC. DPDT with fail safe capability

# **PHYSICAL SPECIFICATIONS**

# Wetted Materials:

316 L SS, Hastelloy, Monel, Inconel or other materials optional

#### Enclosure:

Explosion Proof; NEMA 3,4X,7,9. CSA, FM, UL, CENELEC and EECS approved

# **Process Connection:**

0.75" MNPT standard. 0.5" and larger MNPT and various other process connections such as sanitary and flanges optional

## Insertion Length:

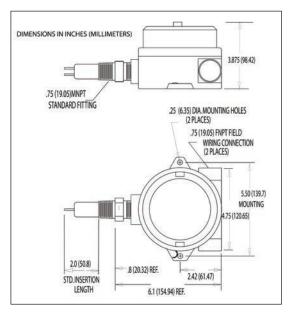
2.0" standard. 0.5" or greater optional

#### Approvals

CE, CSA, CENELEC Class 1 Div 1 Groups B,C,D

## DIMENSIONS

#### Front and Side Views of InnovaSwitch



# ORDERING THE INNOVASWITCH<sup>™</sup> 615



Instructions: To order the 615, please fill in each number block by selecting the codes from the corresponding features below.

Parent Number				
615-LS32	InnovaSwitch LEVEL Switch			
615-FS42	InnovaSwitch™ Flow Switch			
Feature 1: Approvals				
CS	CSA approved			

NX Non-explosion proof switch (STD)

Feature 2: Mounting		Feature 3: Materials		
3A1	1.5-inch Sanitary with 3A stamp	<b>S6</b>	316L SS	
75	0.75-inch MNPT (STD)	<b>S</b> 4	304SS	
50	0.50-inch MNPT	SL	304L SS	
100	1-inch MNPT	HC	Hastalloy® C	
RA1	Stainless steel raised face flange class 150 1 inch	10	Iconel 600	
RA2	Stainless steel raised face flange class 150 2 inch	MN	Monel	
RB1	Stainless steel raised face flange class 300 1 inch	A2	Alloy 20	
RB2	Stainless steel raised face flange class 300 2 inch	SM	Special material	
SPL	Special	Feature	Feature 5: Power Input	
LFS	Low flow sensor	110	2.0 inch (50.8 mm) (STD)	
Feature 4: Insertion Length		220	0.5 inch to 120 inch (12.7 mm to 3048 mm) in .25 inch (6.35	
2	2.0 inch (50.8 mm) (STD)	1	mm) increments (example 20.25)	
XXX.XX	0.5 inch to 120 inch (12.7 mm to 3048 mm) in .25 inch (6.35 mm) increments (example 20.25)	24D	24 VDC not available with HT Switch (615-FS42)	

Feature 6: Configuration				
LE	Local electronics (STD)			
RE	Remote Electronics (25 ft of cable). Note that MT and HT option MUST be RE and RE adder is included in the MT and HT price)			
РС	Potted cable (not Ex Proof)			

Feature 7: Special Options					
0	No special options	HT	High temperature (includes RE with 6-inch EN with no price adder)		
СВ	Calibration required (air, water only, all others consult factory)	RTD	RTD output		
EN	Extended neck (specify length up to 6 inches (152.4mm))	то	Thermocouple output		
XW	Explosion proof window	CA	Additional cable		
VI	Variable insertion ( >3-inch pipe ID req), 3/4-inch NPT with Teflon ferrules. 15 psig (1.0 barg) max	TG	Stainless steel tag		
LT	Live (hot) tap	CE	CE approval		
DS	Double sided	0 <sub>2</sub> Cleaning	O <sub>2</sub> Cleaning		
MT	Medium temperature (includes RE with 3-inch EN with no price adder)				

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# Shop Flow Online. The InnovaSwitch<sup>™</sup> Product Line is In Stock!



\*Disclaimer: Dependent on availability of stock.

Procon Instrument Technology OCON 1/119 Delta Street Geebung QLD 4034 PO Box 663 Virginia BC QLD 4014 07 3823 1922 sales@proconit.com.au www.proconit.com.au

